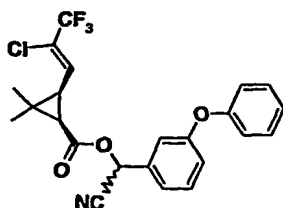


CLAIMS

1. A process for the preparation of gamma-cyhalothrin comprising a) chlorinating 1R *cis*-Z  
5 3-(2-chloro-3,3,3-trifluoro-1-propenyl)-2,2-dimethyl cyclopropanecarboxylic acid to give  
1R *cis*-Z 3-(2-chloro-3,3,3-trifluoro-1-propenyl)-2,2-dimethyl cyclopropanecarboxylic  
acid chloride; b) esterifying 1R *cis*-Z 3-(2-chloro-3,3,3-trifluoro-1-propenyl)-2,2-dimethyl  
cyclopropanecarboxylic acid chloride with 3-phenoxy benzaldehyde in the presence of a  
10 source of cyanide to form a diastereoisomeric mixture of 1R cyhalothrin isomers and c)  
epimerising the diastereoisomeric mixture under conditions in which the least soluble  
diastereoisomer crystallises from solution.
2. A process according to claim 1 wherein the source of cyanide is an alkali metal cyanide,  
especially sodium cyanide.
- 15 3. A process according to claim 1 or claim 2 wherein steps b) and c) are combined in a one  
pot process.
4. A semi-batch process according to claim 1 or claim 2 where between 1% and 90% of the  
20 one batch from step c) forms the basis for nucleation and crystallization of the following  
batch in step c).
5. A compound of formula (II)



(II)